

CELL :- Drum Gear | CELL NAME:- A215 | MACHINE / STAGE :- | OPERATION :- Turning

KAIZEN THEME -To Avoid A215 damage mark at dia 12mm

IDEA :- Setting method to be define .

WIDELY/DEEPLY:-

COUNTERMEASURE :
1)Setting method defined as part resting block set then setting start .

BENCHMARK	02
TARGET	0 No.
KAIZEN START	16.01.2015
KAIZEN FINISH	16.01.2015

PROBLEM / PRESENT STATUS -A215 damage mark at dia 1



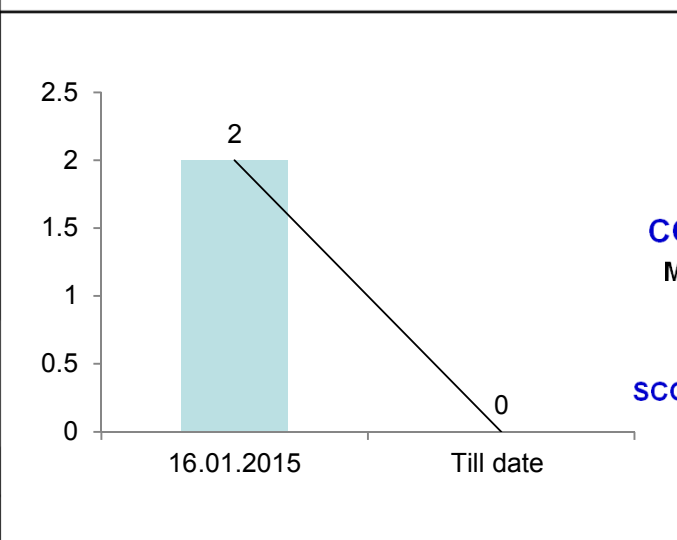
TEAM MEMBERS :-
Umesh Pimple , Vijay walung , Ganesh , Nitin Sutar.

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

WHY - WHY ANALYSIS :-

- Why 1** - A215 damage mark at dia 12mm.
- Why 2** - During setting setter part hold manually & Tail stock operate .
- Why 3** -Setting method not defined .

RESULT :-



KAIZEN SUSTENANCE

WHAT TO DO- NA
HOW TO DO: NA
FREQUENCY : NA

ROOT CAUSE- Setting method not defined .

REGISTRATION NO. & DATE:- 16.01.2015

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
--1-	-----	-----	-----	-----